

# FOREVER ONE™ MOISSANITE

OCTOBER 2017

*Brilliance  
Redefined*

*Loose stones, fine jewelry, and bridal*



STULLER

CHARLES & COLVARD



# Forever One™

When Charles & Colvard® created Forever One™, they unlocked an astonishing realm of jewelry and bridal possibilities. The gem's dazzling white beauty ignites the imagination and frees customers to make their jewelry dreams come true with Forever One™.

This brochure presents our complete range of loose gems in Colorless (DEF) and Near Colorless (GHI) followed by a selection of Forever One™ jewelry and bridal rings. As the popularity of Forever One™ reaches new heights, we strongly recommend that you stock a selection of loose stones and jewelry styles to meet growing customer demand.

Visit [Stuller.com/MoissaniteBenefits.com](http://Stuller.com/MoissaniteBenefits.com) for more information.



- A **653373** Solitaire Necklace, 3.0mm (1/10 CT\*), 14K White, 18", **\$455**  
Made with CH123.
- B **653363** Bypass Ring, 6x4mm, (1/2 CT\*) 1/8 CTW, 14K White, **\$1,335**
- C **653365** J-Hoop Earrings, 3.0mm (1/10 CTW\*) 1/8 CTW, 14K Yellow, **\$905 per pair**
- D **653386** Oval-Shape Three-Stone Engagement Ring, 8x6mm (2 1/10 CTW\*), 14K White, **\$2,135**. Mounting 122105.



# Unrivaled Brilliance

Forever One™ is the epitome of created moissanite. Formed from a specific silicon carbide structural configuration, it comes in colorless and near-colorless grades. Charles & Colvard cuts both from the same high-quality material ensuring that your Forever One™ will have greater brilliance than any other gemstone.

## FOREVER ONE™ COLORLESS, DEF

Round	
mm Size	Very Good
◇ 2.5	\$45 ea
◇ 3.0	\$78 ea
◇ 3.5	\$126 ea
◇ 4.0	\$207 ea
◇ 4.5	\$267 ea
◇ 5.0	\$372 ea
◇ 5.5	\$483 ea
◇ 6.0	\$585 ea
◇ 6.5	\$720 ea
◇ 7.0	\$960 ea
◇ 7.5	\$1,305 ea
◇ 8.0	\$1,575 ea
◇ 8.5	\$1,830 ea
◇ 9.0	\$2,235 ea
◇ 9.5	\$2,760 ea
◇ 10.0	\$3,126 ea
◇ 10.5	\$3,603 ea
◇ 11.0	\$4,173 ea
◇ 11.5	\$4,788 ea
◇ 12.0	\$5,604 ea

  

Round   Hearts & Arrows	
mm Size	Very Good
◇ 6.0	\$630 ea
◇ 6.5	\$795 ea
◇ 7.0	\$1,035 ea
◇ 7.5	\$1,380 ea
◇ 8.0	\$1,800 ea
◇ 8.5	\$2,130 ea
◇ 9.0	\$2,535 ea

  

Oval	
mm Size	Very Good
◇ 6x4	\$375 ea
◇ 7x5	\$783 ea
◇ 8x6	\$1,308 ea
◇ 9x7	\$1,968 ea
◇ 10x8	\$2,760 ea

  

Asscher	
mm Size	Very Good
◇ 6.5	\$1,026 ea
◇ 8.0	\$2,061 ea
◇ 9.0	\$2,965 ea

Antique Square	
mm Size	Very Good
◇ 4x4	\$225 ea
◇ 4.5x4.5	\$378 ea
◇ 5x5	\$450 ea
◇ 5.5x5.5	\$621 ea
◇ 6x6	\$855 ea
◇ 6.5x6.5	\$1,050 ea
◇ 7x7	\$1,413 ea
◇ 7.5x7.5	\$1,839 ea
◇ 8x8	\$2,187 ea
◇ 8.5x8.5	\$2,580 ea
◇ 9x9	\$3,024 ea
◇ 9.5x9.5	\$3,798 ea
◇ 10x10	\$4,248 ea

  

Emerald   Step-Cut	
mm Size	Very Good
◇ 6x4	\$450 ea
◇ 7x5	\$801 ea
◇ 8x6	\$1,575 ea
◇ 9x7	\$2,280 ea
◇ 10x8	\$3,210 ea

  

Emerald   Radiant-Cut	
mm Size	Very Good
◇ 6x4	\$600 ea
◇ 7x5	\$1,080 ea
◇ 8x6	\$1,845 ea
◇ 9x7	\$2,670 ea
◇ 10x8	\$3,600 ea

  

Pear	
mm Size	Very Good
◇ 6x4	\$378 ea
◇ 7x5	\$714 ea
◇ 8x5	\$900 ea
◇ 9x6	\$1,500 ea
◇ 10x7	\$2,175 ea

Visit [Stuller.com/Moissanite](http://Stuller.com/Moissanite) to see more new shapes and sizes of Forever One™.

## FOREVER ONE™ NEAR COLORLESS, GHI

Round	
mm Size	Very Good
◇ 4.0	\$165 ea
◇ 4.5	\$210 ea
◇ 5.0	\$282 ea
5.5	\$375 ea
6.0	\$450 ea
6.5	\$600 ea
7.0	\$750 ea
7.5	\$975 ea
8.0	\$1,275 ea
◇ 8.5	\$1,500 ea
9.0	\$1,770 ea
9.5	\$2,145 ea
10.0	\$2,403 ea
10.5	\$2,925 ea
11.0	\$3,207 ea
11.5	\$3,681 ea
12.0	\$4,308 ea

  

Round   Hearts & Arrows	
mm Size	Very Good
◇ 6.0	\$495 ea
◇ 6.5	\$675 ea
◇ 7.0	\$825 ea
◇ 7.5	\$1,035 ea
◇ 8.0	\$1,350 ea
◇ 8.5	\$1,629 ea
◇ 9.0	\$1,938 ea

  

Oval	
mm Size	Very Good
◇ 6x4	\$300 ea
◇ 7x5	\$570 ea
◇ 8x6	\$957 ea
◇ 9x7	\$1,491 ea
◇ 10x8	\$2,121 ea

  

Asscher	
mm Size	Very Good
◇ 6.5	\$786 ea
◇ 8.0	\$1,581 ea
◇ 9.0	\$2,250 ea

Antique Square	
mm Size	Very Good
◇ 4x4	\$186 ea
◇ 4.5x4.5	\$285 ea
◇ 5x5	\$375 ea
◇ 5.5x5.5	\$510 ea
◇ 6x6	\$660 ea
◇ 6.5x6.5	\$825 ea
◇ 7x7	\$1,074 ea
◇ 7.5x7.5	\$1,404 ea
◇ 8x8	\$1,677 ea
◇ 8.5x8.5	\$1,980 ea
◇ 9x9	\$2,325 ea
◇ 9.5x9.5	\$2,916 ea
◇ 10x10	\$3,261 ea

  

Emerald   Step-Cut	
mm Size	Very Good
◇ 6x4	\$360 ea
◇ 7x5	\$630 ea
◇ 8x6	\$1,248 ea
◇ 9x7	\$1,794 ea
◇ 10x8	\$2,526 ea

  

Emerald   Radiant-Cut	
mm Size	Very Good
◇ 6x4	\$465 ea
◇ 7x5	\$735 ea
◇ 8x6	\$1,350 ea
◇ 9x7	\$1,896 ea
◇ 10x8	\$2,739 ea

  

Pear	
mm Size	Very Good
◇ 6x4	\$300 ea
◇ 7x5	\$510 ea
◇ 8x5	\$675 ea
◇ 9x6	\$1,125 ea
◇ 10x7	\$1,725 ea

Square   Brilliant-Cut	
mm Size	Very Good
◇ 4x4	\$327 ea
◇ 5.5x5.5	\$600 ea
◇ 6.5x6.5	\$1,080 ea

  

Square   Princess-Cut	
mm Size	Very Good
◇ 5.5x5.5	\$534 ea
◇ 6x6	\$690 ea
◇ 6.5x6.5	\$891 ea
◇ 7x7	\$1,182 ea
◇ 7.5x7.5	\$1,623 ea
◇ 8x8	\$1,959 ea

  

Baguette   Step-Cut	
mm Size	Very Good
◇ 4x2	\$72 ea
◇ 5.5x2	\$210 ea

  

Baguette   Faceted	
mm Size	Very Good
◇ 4x2	\$72 ea
◇ 5.5x2	\$210 ea

  

Tapered Baguette   Step-Cut	
mm Size	Very Good
◇ 5x2.5x2	\$126 ea

  

Tapered Baguette   Faceted	
mm Size	Very Good
◇ 5x2.5x3	\$126 ea



A **653367** Bezel-Set J-Hoop Earrings, 2.5mm (1/4 CT\*), 14K White, **\$525 per pair**  
 B **653365** J-Hoop Earrings, 3.0mm (1/2 CT\*) 1/2 CTW, 14K Yellow, **\$905 per pair**  
 C **653372** Bezel-Set Stud Earrings, 5.0mm (1 CTW\*), 14K White, **\$985 per pair**  
 D **63265** Basket-Style Stud Earrings, 5.0mm (1 CTW\*), 14K White, **\$819 per pair**

# Simple Chic

Forever One™ takes stud earrings to a new level of chic by allowing customers to enjoy the larger carat size they want.



**653372** Forever One™ Moissanite Bezel-Set Stud Earrings, 14K Rose, 615, 622. Mounting 20040.

Stone mm	4.0	4.5	5.0	6.5
CTW*	1/2	3/4	1	2
Colorless	<b>\$645</b>	<b>\$785</b>	<b>\$985</b>	<b>\$1,749</b>
Near Colorless	<b>\$555</b>	<b>\$665</b>	<b>\$885</b>	<b>\$1,535</b>



**65782** Forever One™ Moissanite Cocktail-Style Stud Earrings, 14K White, 615, 622. Mounting 22641.

Stone mm	4.0	4.5	5.0	6.0	6.5	7.5	8.0
CTW*	1/2	3/4	1	1 1/2	2	3	4
Colorless	<b>\$559</b>	<b>\$695</b>	<b>\$865</b>	<b>\$1,319</b>	<b>\$1,589</b>	<b>\$2,355</b>	<b>\$2,765</b>
Near Colorless	<b>\$489</b>	<b>\$599</b>	<b>\$765</b>	<b>\$1,175</b>	<b>\$1,379</b>	<b>\$2,055</b>	<b>\$2,405</b>



**653366** Forever One™ Colorless Moissanite Domed Stud Earrings, 2.5mm (1/10 CTW\*), 14K White, 615, **\$309 per pair.** Mounting 86687.



**653371** Forever One™ Colorless Moissanite Hexagon Stud Earrings, 2.5mm (1/10 CTW\*), 14K Rose, 615, **\$329 per pair.** Mounting 86665.



**653369** Forever One™ Colorless Moissanite Beaded Bezel-Set Earrings, 3.0mm (1/2 CTW\*), 14K White, 615, **\$465 per pair.** Mounting 86164.



**63265** Forever One™ Moissanite Basket-Style Stud Earrings, 14K Yellow, 615, 622. Mounting 1874.

Stone mm	4.0	4.5	5.0	6.0	6.5	7.5	8.0
CTW*	1/2	3/4	1	1 1/2	2	3	4
Colorless	<b>\$535</b>	<b>\$665</b>	<b>\$819</b>	<b>\$1,275</b>	<b>\$1,555</b>	<b>\$2,299</b>	<b>\$2,749</b>
Near Colorless	<b>\$475</b>	<b>\$575</b>	<b>\$745</b>	<b>\$1,135</b>	<b>\$1,345</b>	<b>\$1,975</b>	<b>\$2,315</b>



**653368** Forever One™ Colorless Moissanite Rope Bezel-Set Earrings, 3.0mm (1/2 CTW\*), 14K White, 615, **\$475 per pair.** Mounting 86166.



**653370** Forever One™ Colorless Moissanite Twisted Rope Bezel-Set Earrings, 3.0mm (1/2 CTW\*), 14K Yellow, 615, **\$519 per pair.** Mounting 85893.



**652493** Forever One™ Colorless Moissanite and Diamond Halo-Style Earrings, 4.0mm (1/2 CTW\*), 0.08 CTW, 14K White, 615, 33, **\$1,145 per pair.** Mounting 85912.



**652485** Forever One™ Colorless Moissanite Scroll Setting® Stud Earrings, 6.0mm (1 1/2 CTW\*), 14K White, 615, **\$1,595.** Mounting 1924.



**65785** Forever One™ Moissanite Basket-Style Stud Earrings, 14K White, 615. Mounting 1888.

Stone mm	5.5x5.5	6.5x6.5
CTW*	2	3
Colorless	<b>\$1,949</b>	<b>\$3,219</b>



**652482** Forever One™ Moissanite and Diamond Halo-Style Earrings, 5.0mm (1 CTW\*), 1/2 CTW, 14K Yellow, 615, 33, **\$1,345 per pair.** Mounting 86458.



**653367** Forever One™ Colorless Moissanite Bezel-Set J-Hoop Earrings, 3.0mm (1/2 CTW\*), 14K White, 615, **\$749 per pair.** Mounting 86492.



**653365** Forever One™ Colorless Moissanite and Diamond J-Hoop Earrings, 3.0mm (1/2 CTW\*), 1/2 CTW, 14K Rose, 615, 33, **\$905 per pair.** Mounting 86686.



# Brilliant Adornments

Wear trending neckwear with effortless elegance.



**652509** Forever One™ Colorless Moissanite Solitaire Necklace, 6.0mm (3/10 CT\*), 14K White, 615, 16"-18", **\$999**. Mounting 86380.



**652503** Forever One™ Colorless Moissanite Solitaire Necklace, 7x5mm (1/10 CT\*), 14K Rose, 615, 16"-18", **\$1,219**. Mounting 86421.



**653353** Forever One™ Colorless Moissanite Bezel-Set Stackable Ring, 3.0mm (1/10 CT\*), 14K Yellow, 615, **\$459**. Mounting 123338.



**653354** Forever One™ Colorless Moissanite Stackable Ring, 3.0mm (1/10 CT\*), 14K White, 615, **\$465**. Mounting 123286.



**652500** Forever One™ Colorless Moissanite Two-Stone Necklace, 5.0mm (1 CTW\*), 14K Yellow, 615, 18", **\$1,155**. Mounting 86430.



**652502** Forever One™ Colorless Moissanite Two-Stone Necklace, 5.0mm (1 CTW\*), 14K White, 615, 18", **\$1,515**. Mounting 86429.



**653364** Forever One™ Colorless Moissanite Hexagon Stackable Ring, 2.5mm (0.06 CT\*), 14K Rose, 615, **\$389**. Mounting 123363.



**653361** Forever One™ Colorless Moissanite and Diamond Bypass Ring, 5.0mm (1/2 CT\*), 1/10 CTW, 14K White, 615, 33, **\$999**. Mounting 71965.



**653376** Forever One™ Colorless Moissanite Bezel-Set Solitaire Necklace, 4.0mm (1/4 CT\*), 14K White, 615, 16"-18", **\$465**. Mounting 61134.



**653375** Forever One™ Colorless Moissanite Bezel-Set Bar Necklace, 2.5mm (1/2 CTW\*), 14K Rose, 615, 16"-18", **\$1,025**. Mounting 86525.



**653356** Forever One™ Colorless Moissanite Bypass Ring, 4.0mm (1/4 CT\*), 14K White, 615, **\$919**. Mounting 122904.



**653350** Forever One™ Colorless Moissanite Two-Stone Bypass Ring, 3.0mm (1/2 CTW\*), 14K Yellow, 615, **\$1,025**. Mounting 123509.



**652513** Forever One™ Colorless Moissanite and Diamond Halo-Style Necklace, 5.0mm (1/2 CT\*), 0.05 CTW, 14K Yellow, 615, 33, 16"-18", **\$905**. Mounting 85916.



**652504** Forever One™ Colorless Moissanite and Diamond Halo-Style Necklace, 6.5mm (1 CT\*), 1/10 CTW, 14K White, 615, 33, 16"-18", **\$1,785**. Mounting 86394.



**653360** Forever One™ Colorless Moissanite and Diamond V-Shaped Ring, 6x4mm (3/8 CT\*), 1/10 CTW, 14K Rose, 615, 33, **\$1,279**. Mounting 71968.



**653359** Forever One™ Colorless Moissanite and Diamond Stackable Ring, 6x4mm (3/8 CT\*), 1/10 CTW, 14K White, 615, 33, **\$1,135**. Mounting 71988.



**A 653373** Solitaire Necklace, 3.0mm (1/10 CT\*), 14K White, 18", **\$455**



**B 653374** Five-Stone Bezel-Set Necklace, 2.5mm (1/2 CTW\*), 14K Yellow, 18", **\$619**

# Finger Fashions

Stackable, asymmetric, and curved rings sparkle with Forever One™.



**A 653363** Bypass Ring, 6x4mm (1/2 CT\*) 1/10 CTW, 14K White, **\$1,335**  
**B 653351** Two-Stone Bypass Ring, 2.5mm (1/10 CTW\*), 14K White, **\$825**  
**C 653352** Stackable Ring, 4.0mm (1/4 CT\*), 1/5 CTW, 14K Yellow, **\$1,015**  
**D 653362** Bezel-Set Ring, 3.5mm (1/2 CT\*), 0.05 CTW, 14K Rose, **\$1,305**  
**E 653358** Negative Space Ring, 6x4mm (1/2 CT\*), 14K White, **\$525**



# Bridal Bliss

A larger center stone? A higher total carat weight? It used to be a dream. Now, with Forever One™, it's a scintillating reality.



- A **653389** Round-Shape Engagement Ring, 6.5mm (1 CT\*), ½ CTW, 14K Yellow, 615, size 7, **\$935**. Mounting 123240.
- B **653434** Round-Shape Engagement Ring, 6.5mm (1 CT\*), ½ CTW, 14K White, 615, size 7, **\$1,605**. Mounting 123227.
- C **653387** Cushion-Shape Engagement Ring, 6x6mm (1¼ CT\*), ½ CTW, 14K Rose, 615, size 7, **\$2,085**. Mounting 123310.
- D **653391** Pear-Shape Engagement Ring, 9x6mm (1¼ CT\*), ½ CTW, 14K White, 615, size 7, **\$2,315**. Mounting 71638.
- E **653381** Round-Shape Engagement Ring, 8.0mm (2 CT\*), 14K White, 615, size 7, **\$1,669**. Mounting 122705.
- F **653390** Round-Shape Engagement Ring, 5.0mm (½ CT\*), ½ CTW, 14K Rose, 615, size 7, **\$1,605**. Mounting 122177.
- G **653386** Oval-Shape Engagement Ring, 8x6mm (2½ CTW\*), 14K White, 615, size 7, **\$2,135**. Mounting 122105.
- H **653388** Round-Shape Engagement Ring, 6.5mm (1 CT\*), ½ CTW, 14K Yellow, 615, size 7, **\$1,849**. Mounting 123305.
- J **653392** Pear-Shape Engagement Ring, 8x5mm (¾ CT\*), ¼ CTW, 14K Rose, 615, size 7, **\$2,359**. Mounting 123267.



**653378** Oval-Shape Forever One™ Colorless Moissanite Engagement Ring, 8x6mm (1½ CT\*), 14K White, 615, size 7, **\$1,639**. Mounting 123213.



**64609** Round-Shape Forever One™ Colorless Moissanite Engagement Ring, 6.5mm (1 CT\*), 14K White, 615, size 7, **\$1,185**



**653379** Round-Shape Forever One™ Colorless Moissanite Engagement Ring, 6.5mm (1 CT\*), ½ CTW, 14K White, 615, size 7, **\$1,905**. Mounting 123229.



**653380** Cushion-Shape Forever One™ Colorless Moissanite Engagement Ring, 7x7mm (2 CT\*), ½ CTW, 14K White, 615, size 7, **\$2,445**. Mounting 122790.



**653393** Round-Shape Forever One™ Colorless Moissanite Anniversary Band, ¾ CTW\*, 14K White, 615, size 7, **\$755**. Mounting 123179.



**653394** Round-Shape Forever One™ Colorless Moissanite Anniversary Band, ¾ CTW\*, 14K White, 615, size 7, **\$855**. Mounting 122787.



**653395** Round-Shape Forever One™ Colorless Moissanite Anniversary Band, ¾ CTW\*, 14K White, 615, size 7, **\$719**. Mounting 123079.



**653396** Round-Shape Forever One™ Colorless Moissanite Anniversary Band, ¾ CTW\*, 14K White, 615, size 7, **\$859**. Mounting 122861.



**653382** Cushion-Shape Forever One™ Colorless Moissanite Engagement Ring, 6x6mm (1¼ CT\*), ½ CTW, 14K White, 615, size 7, **\$2,199**. Mounting 121987.



**653383** Round-Shape Forever One™ Colorless Moissanite Engagement Ring, 6.5mm (1 CT\*), ½ CTW, 14K Yellow, 615, size 7, **\$1,689**. Mounting 122060.



**653384** Oval-Shape Forever One™ Colorless Moissanite Engagement Ring, 7x5mm (¾ CT\*), ¾ CTW, 14K White, 615, size 7, **\$2,875**. Mounting 122804.



**653385** Round-Shape Forever One™ Colorless Moissanite Engagement Ring, 6.5mm (1 CT\*), ½ CTW, 14K Rose, 615, size 7, **\$1,929**. Mounting 123243.



**653397** Round-Shape Forever One™ Colorless Moissanite Anniversary Band, ½ CTW\*, 14K White, 615, size 7, **\$855**. Mounting 122877.



**653398** Round-Shape Forever One™ Colorless Moissanite Anniversary Band, ¾ CTW\*, 14K Rose, 615, size 7, **\$1,279**. Mounting 122981.



**653399** Round-Shape Forever One™ Colorless Moissanite Eternity Band, 1¾ CTW\*, 14K Yellow, 615, size 7, **\$1,925**. Mounting 122107.



**653400** Round-Shape Forever One™ Colorless Moissanite Eternity Band, 1¼ CTW\*, 14K White, 615, size 7, **\$1,525**. Mounting 123191.



*Below, from left*

**652501** Forever One™ Colorless Moissanite and Diamond Necklace, 6.5mm (1 CT\*),  
1/10 CTW, 14K White, 615, size 7, **\$1,249**. Made with CH123.

**653434** Round-Shape Forever One™ Colorless Moissanite Engagement Ring, 6.5mm (1 CT\*), 1/2 CTW,  
14K White, 615, size 7, **\$1,605**. Mounting 123227.

*Front cover, clockwise from top*

**653374** Forever One™ Colorless Moissanite Five-Stone Bezel-Set Necklace, 2.5mm (1/3 CTW\*), 14K Yellow, 18", **\$619**

**653370** Forever One™ Colorless Moissanite Rope Bezel-Set Earrings, 3.0mm (1/5 CTW\*),  
14K White, 615, **\$519 per pair**. Mounting 85893.

**653392** Forever One™ Colorless Moissanite Pear-Shape Engagement Ring, 8x5mm (9/10 CT\*),  
1/4 CTW, 14K Rose, 615, size 7, **\$2,359**. Mounting 123267.

*All prices are suggested retail based on \$1,300 gold, and are subject to change without notice. Visit [Stuller.com](http://Stuller.com)  
for complete product selections, current pricing, and availability. Items are shown larger than actual size.*

  
**S** STULLER | CHARLES & COLVARD™

Stuller.com | 800 877 7777

10/2017 MKTG MEDIA: 9884